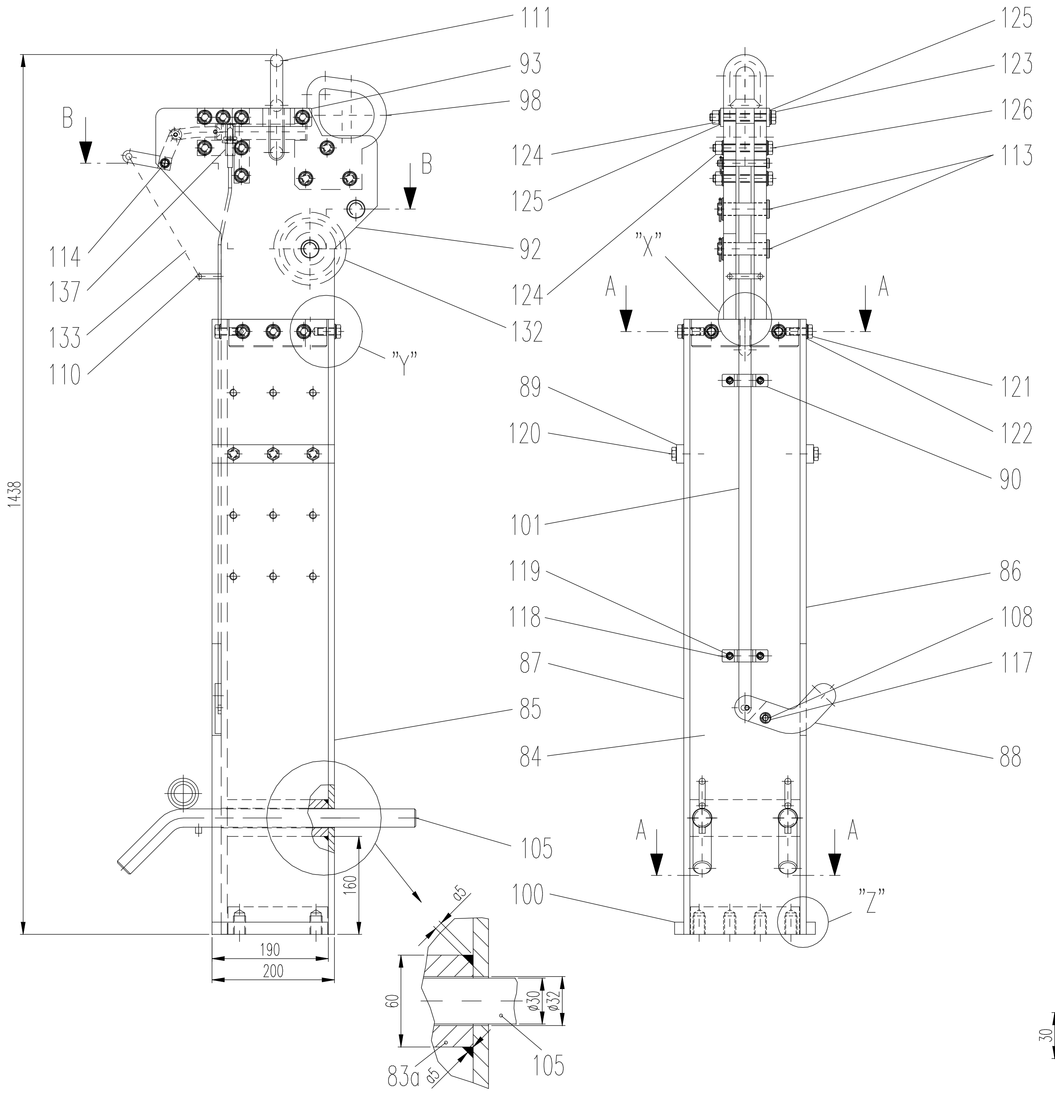
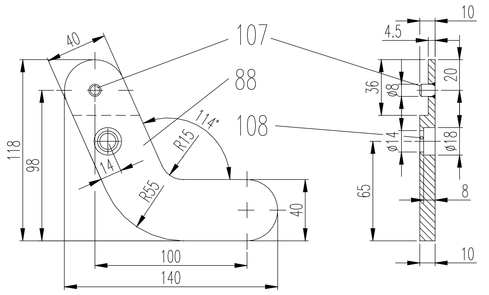
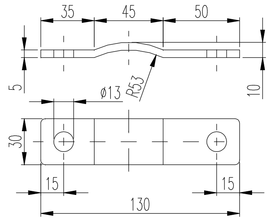


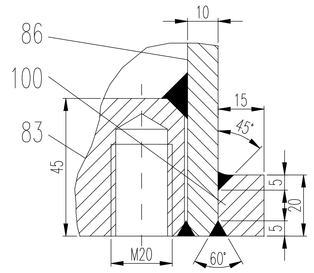
Pos.88/107/108 M1:2



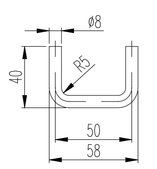
Pos.93 M1:2



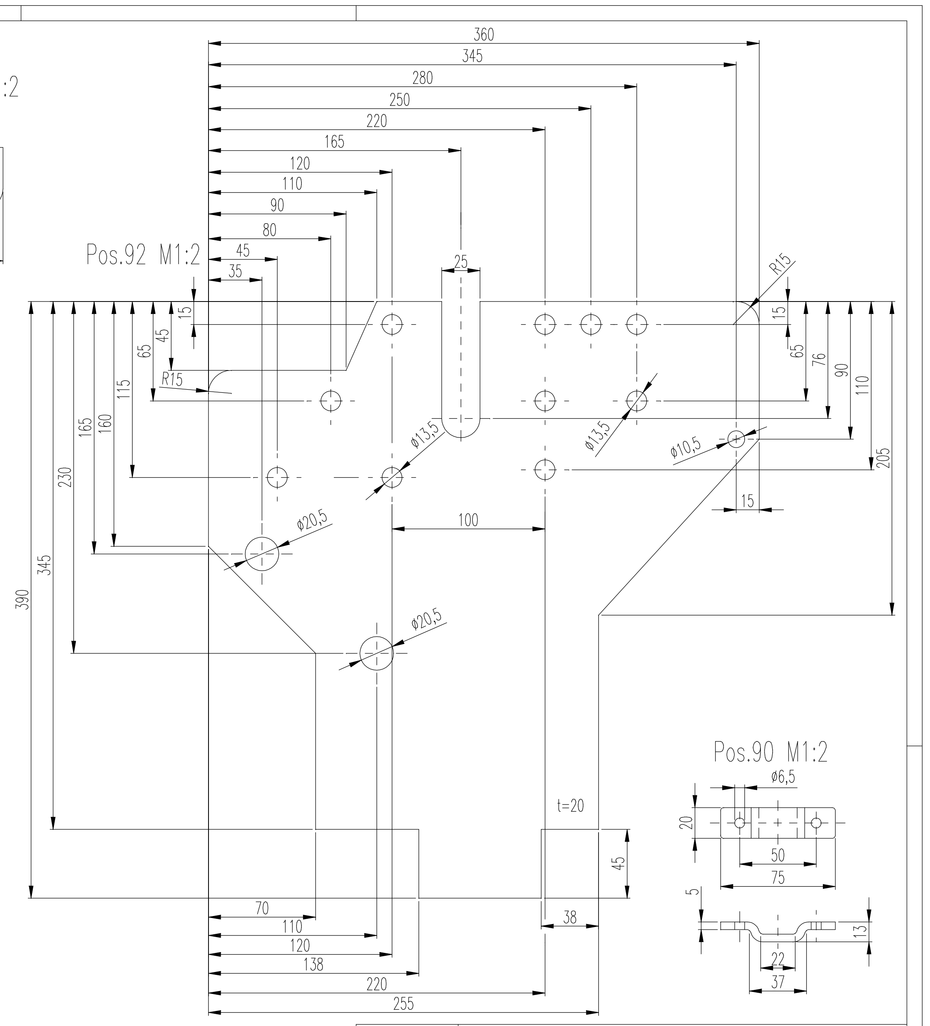
Detail "Z" M1:1



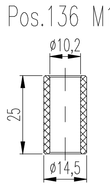
Pos.110 M1:2



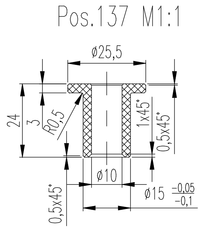
Pos.92 M1:2



Pos.136 M1:1

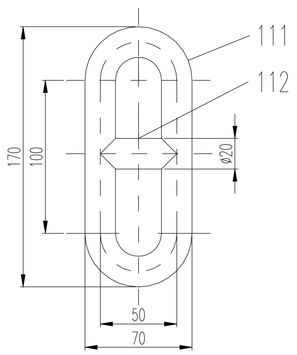


Pos.137 M1:1

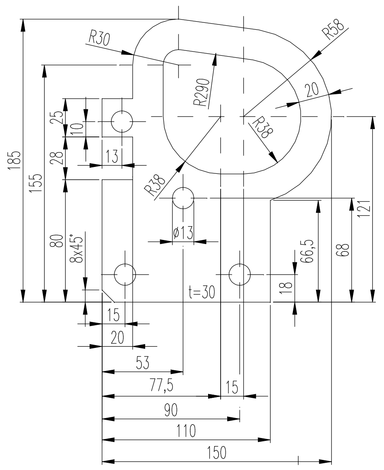


Pos.90 M1:2

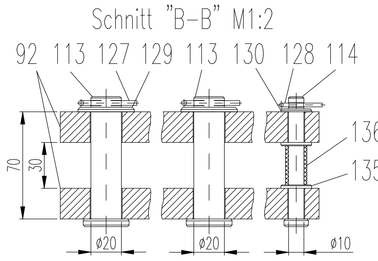
Pos.111/112 M1:2



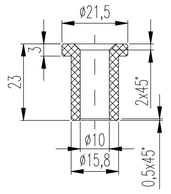
Pos.98 M1:2



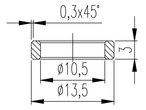
Schnitt "B-B" M1:2



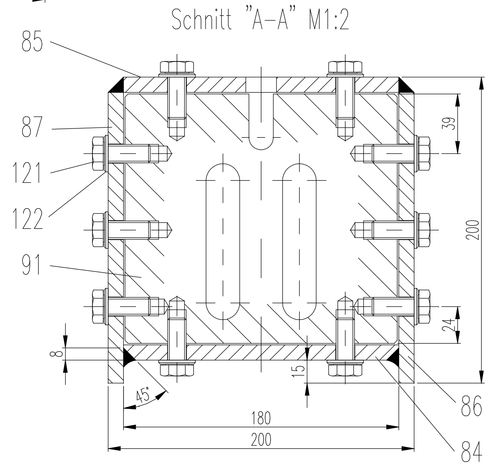
Pos.138 M1:1



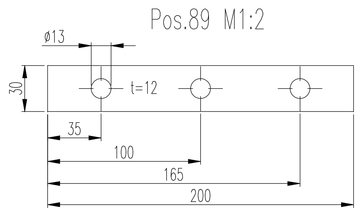
Pos.108 M2:1



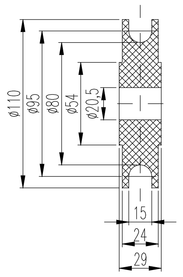
Schnitt "A-A" M1:2



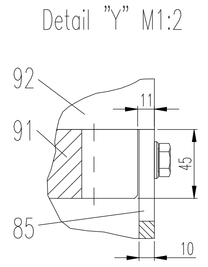
Pos.89 M1:2



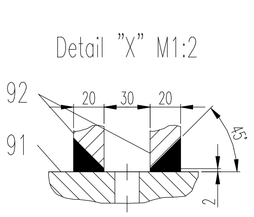
Pos.132 M1:2



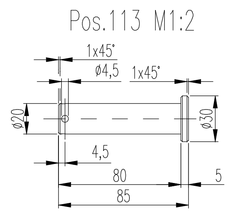
Detail "Y" M1:2



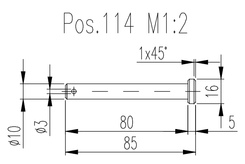
Detail "X" M1:2



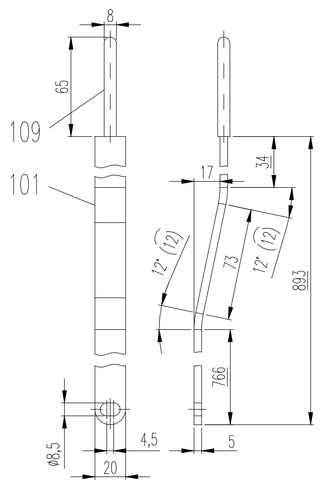
Pos.113 M1:2



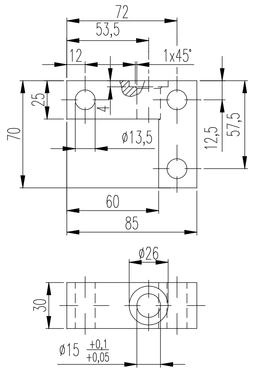
Pos.114 M1:2



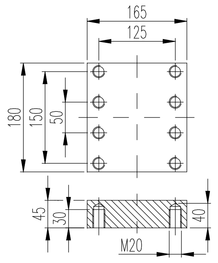
Pos.101/109 M1:2



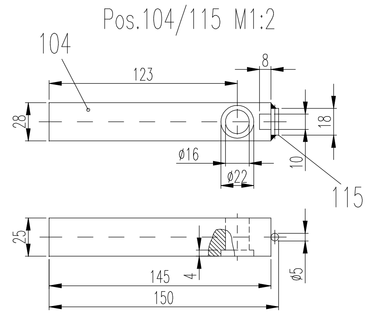
Pos.99 M1:2



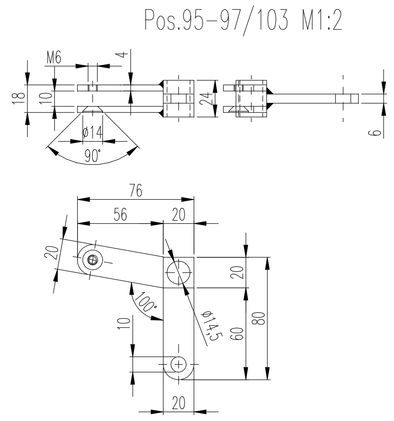
Pos.83 M1:5



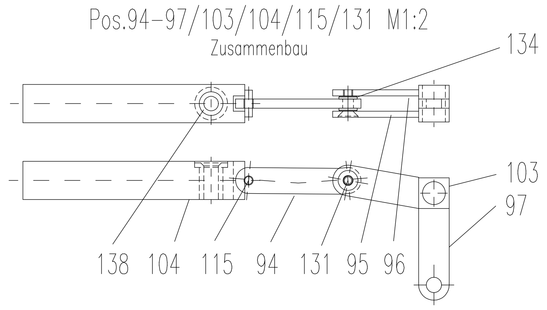
Pos.104/115 M1:2



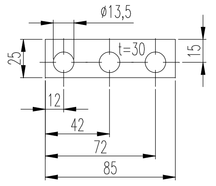
Pos.95-97/103 M1:2



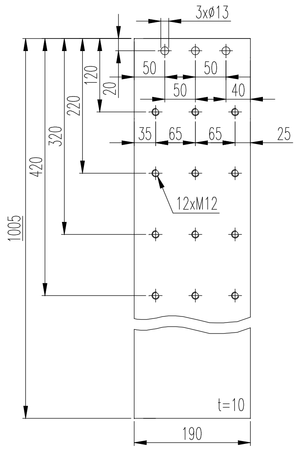
Pos.94-97/103/104/115/131 M1:2
Zusammenbau



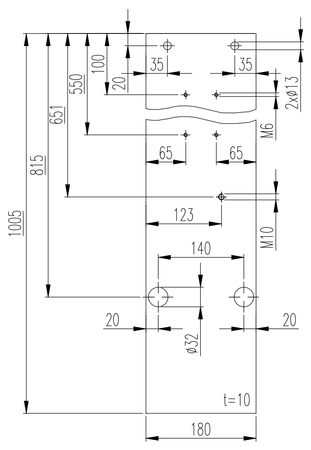
Pos.102 M1:2
Diese Position muß angepasst werden!



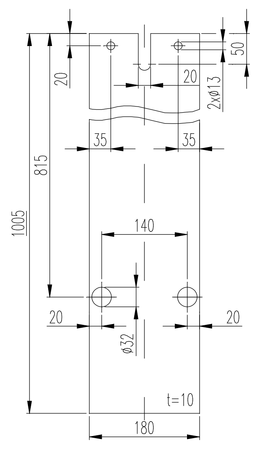
Pos.87 M1:5



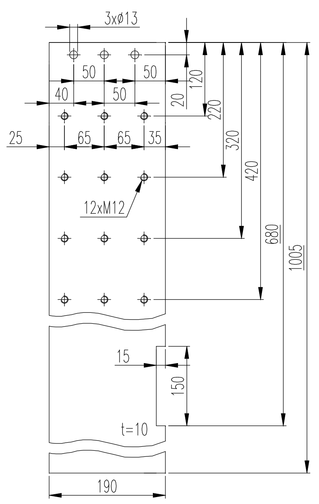
Pos.84 M1:5



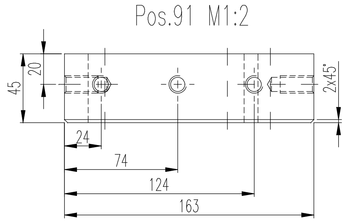
Pos.85 M1:5

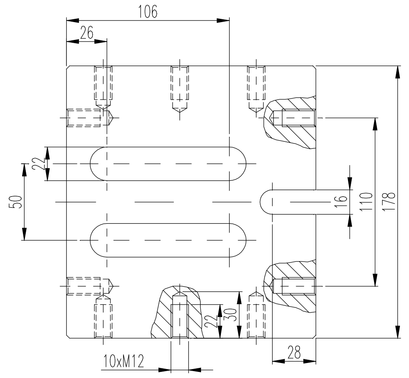


Pos.86 M1:5

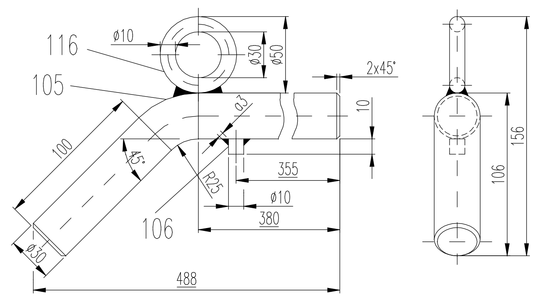


Pos.91 M1:2

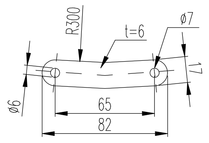




Pos.105/106/116 M1:2



Pos.94 M1:2



Bemerkungen:		Alle Schweissnähte a=3, wenn nicht anders angegeben.		
		Pos.137/138 mit Kleber einsetzen.		
		Gesamtgewicht:		152,5 kg
138	1	Stck. Rund ø21,5x23	PA6G+Oel	- - -
137	1	Stck. Rund ø25,5x24	PA6G+Oel	- - -
136	1	Stck. Rund ø14,5x25	PA6G+Oel	- - -
135	2	Stck. Scheibe DIN 125- A 10,5	PA6G+Oel	- - -
134	2	Stck. Scheibe DIN 125- A 6,4	PA6G+Oel	- - -
133	1	Stck. Hakenspanngummi , L= ca. 160mm	Gummi	- - -
132	1	Stck. Seilralle ø110x29	POM weiss	- - -
131	1	Stck. Senkschraube DIN 7991 - M6x20 - 8.8	A4	- - -
130	1	Stck. Scheibe DIN 125- A 17	A4	- - -
129	2	Stck. Scheibe DIN 125- A 21	A4	- - -
128	1	Stck. Splint DIN 94 - 2,5x32	A4	- - -
127	2	Stck. Splint DIN 94 - 4x40	A4	- - -
126	8	Stck. Sechskantschraube DIN 931 M12x90 - 8.8	A4	1,0 kg
125	10	Stck. Scheibe DIN 125- A 13	A4	- - -
124	10	Stck. Sechskantmutter DIN 934 - M12	A4	1,0 kg
123	2	Stck. Sechskantschraube DIN 931 M12x100 - 8.8	A4	- - -
122	10	Stck. Scheibe DIN 125- A 13	A4	- - -
121	10	Stck. Sechskantschraube DIN 933 M12x30 - 8.8	A4	1,0 kg
120	6	Stck. Sechskantschraube DIN 933 M12x30 - 8.8	A4	- - -
119	4	Stck. Scheibe DIN 125- A 6,4	A4	- - -
118	4	Stck. Sechskantschraube DIN 933 M6x16 - 8.8	A4	- - -
117	1	Stck. Zylinderschraube DIN 7984 - M10x10 8.8	A4	- - -
116	2	Stck. Ring ø10 , innenø=30		0,5 kg
115	1	Stck. Rund DIN 1013 ø5x18	1.4571	- - -
114	1	Stck. Rund DIN 1013 ø16x85	1.4571	- - -
113	2	Stck. Rund DIN 1013 ø30x85	1.4571	1,0 kg
112	1	Stck. Rund DIN 1013 ø20x30	1.4571	- - -
111	1	Stck. Rund DIN 1013 ø20x355	1.4571	1,0 kg
110	1	Stck. Rund DIN 1013 ø8x105	1.4571	- - -
109	1	Stck. Rund DIN 1013 ø8x65	1.4571	- - -
108	1	Stck. Rund DIN 1013 ø13,5x3	PA6G+Oel	- - -
107	1	Stck. Rund DIN 1013 ø8x10	1.4571	- - -
106	2	Stck. Rund DIN 1013 ø10x10	1.4571	- - -
105	2	Stck. Rund DIN 1013 ø30x500	1.4571	5,5 kg
104	1	Stck. Blech 25x28x145	1.4571	0,5 kg
103	1	Stck. Vierkant DIN 1014 20x20x24	1.4571	- - -
102	1	Stck. Flach DIN 1017 25x30x85	1.4571	0,5 kg
101	1	Stck. Flach DIN 1017 20x5x698	1.4571	1,0 kg
100	2	Stck. Blech 15x20x190	1.4571	1,0 kg
99	1	Stck. Blech 70x85x30	1.4571	1,5 kg
98	1	Stck. Blech 150x185x30	1.4571	6,5 kg
97	1	Stck. Blech 20x60x6	1.4571	- - -
96	1	Stck. Blech 20x56x4	1.4571	- - -
95	1	Stck. Blech 20x56x4	1.4571	- - -
94	1	Stck. Blech 17x82x6	1.4571	- - -
93	2	Stck. Blech 30x132x5	1.4571	0,5 kg
92	2	Stck. Blech 360x390x20	1.4571	40,0 kg
91	1	Stck. Blech 163x178x45	1.4571	4,0 kg
90	2	Stck. Blech 20x83x5	1.4571	- - -
89	2	Stck. Blech 30x200x12	1.4571	1,0 kg
88	1	Stck. Blech 118x140x10	1.4571	1,5 kg
87	1	Stck. Blech 190x1005x10	1.4571	15,0 kg
86	1	Stck. Blech 190x1005x10	1.4571	15,0 kg
85	1	Stck. Blech 180x1005x10	1.4571	14,5 kg
84	1	Stck. Blech 180x1005x10	1.4571	14,5 kg
83a	1	Stck. Blech 165x180x60	1.4571	14,0 kg
83	1	Stck. Blech 165x180x45	1.4571	10,5 kg
Pos	Menge	Einh. Benennung/Abmaße/Halbzeug	Werkstoff	Nachw. Gewicht

AWI

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Fax: +49-471-98406-112

EnPro

Maße ohne Toleranzangabe nach DIN 7168 "mittel"
Dimensions without tolerance according DIN 7168 "middle"

Projekt/Project: AWI
Kunde/Client: G12-0020-0

					Datum/Date	Name	
					gezeichnet/designed	21.10.2004	S. Trokowsky
					gepr./ch./checked		
Schutzvermerk nach DIN 34/copyrights reserved DIN 34							
01	div. Positionen	06.12.2005	S. Trokowsky				
Nr./No.	Position/Item	Datum/Date	Name				

Zeichnung/Designation: Grosskastengreifer (Edelstahl-1.4571) Baugruppe 04

Maßstab/Scale: 1:5
Dateiname/Filename: G12-0020-0.dwg
Entstanden aus/Digitalized from:
Zeichnungs-Nr./Drawing-No.: G12-0020-100
Blatt/Sheet: 5/5